



LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



No.	QTY	PART No.	DESCRIPTION	Standard Seal Kit
N/A	N/A	60155200	KIT, SEAL, STANDARD	NOTED
12	1	91550600	ASSY, CLAMP, ID EXPANSION, Ø.49-.28, #0	
11	1	82100203	PLUNGER, CYL, CM, PP, 1500LB	
10	1	81550604	CAP, CLAMP, ID, EXPANSION, #0	
9	1	39052074	SEAL, U-CUP, 3/8 X 9/32 X 3/32	
8	1	39052046	SEAL, T, (3/8 X 1/8 X 5/8)	X
7	1	39052041	SEAL, U-CUP, 3/8 X 1/8 X 5/8	X
6	1	39051187	O-RING (-114), 5/8 X 3/32 X 13/16	X
5	2	39050042	O-RING, (-011)	X
4	2	30601122	PLUG, SOCH, SAE 2	
3	2	21500200	WASHER	
2	2	21500018	SCREW, CAP, SOCH, M3 X 5, ALY	
1	1	21411047	SCREW, PULL, TAPERED HEAD, 8-32 UNC, #0	

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED
15-5206-00

PARTS LIST, ASSY, CLAMP, ID EXPANSION, 980 LB, #0

SIZE
A
PL15107

REV
B

B	5128	RELEASE	ALS	7/18/23
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY: DLG	DRAWING STATUS: Released			
DATE: 05-28-2020	PRODUCTION APPROVED FOR RELEASED STATUS ONLY			

FORM FEG035_PL_ASIZE, REV. B

SHEET 1 OF 1